

Date: Thursday, 19/02/2009 10:32:21 AM
 User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BUSHING
Job Number	: 45890		
Estimate Number	: 13202		
P.O. Number	:	Part Number	: D37591
This Issue	: 19/02/2009	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: D3759 REV A
First Issue	: / /	Project Number	: N/A
Previous Run	: 45794	Drawing Revision	: A
	Type	Material	:
	: MACHINED PARTS	Due Date	: 25/02/2009
Written By	:	Qty:	36
Checked & Approved By	: <u>JUD 0902-19</u>	Um:	Each
Comment	: Est Rev:A 08-03-04 new issue DD verified by: LL		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304R0375	304 ROUND BAR 0.375
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Comment: Qty.: 0.0656 f(s)/Unit Total: 2.3625 f(s)
 Material: AISI 304 Round Bar Ø0.375"
 (M304R0.375)
 Batch: M110472

09/02/22

38 pcs

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL
 Turn per Folio FA727 and Dwg D3759
 Deburr

09/02/22

38 pcs

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



09/02/22

38 pcs

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

38
09/02/22

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: WAS

09-02-24 (32)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 19/02/2009 10:32:21 AM
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 45890

Part Number: D37591

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/24 JG

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



CU-DAR001

W/O:		WORK ORDER CHANGES					
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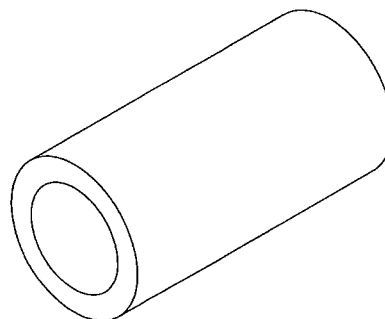
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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NOTE: Date & initial all entries



D3759-1 BUSHING

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1805-11-10

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WITHOUT NOTICE
WORK ORDER
NO. 45810

NOTES:

- 1) MATERIAL: AISI 304/316, STAINLESS STEEL ROD
(REF. DART SPEC M304R)
OR AISI 304/316, STAINLESS STEEL TUBE
(REF. DART SPEC M304TR)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs

A		NEW ISSUE		AJS		08.03.03	
REV.		DESCRIPTION		BY		DATE	
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MFG. APPR.		MP		D3759		SHEET 1 OF 2	
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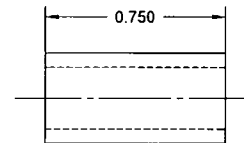
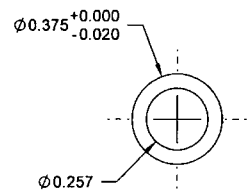
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NOTE: Date & initial all entries



D3759-1 BUSHING

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11-08-03-17-1109

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